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o, Esq.		EXAMINER	
& Olds, P.C.		MCHENRY, KEVIN L	, KEVIN L
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Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
·	09/779,961	MELEKIAN ET AL.
Offic Action Summary	Examiner	Art Unit
	Kevin L McHenry	1725
The MAILING DATE of this communication	· · · · · · · · · · · · · · · · · · ·	
Period for Reply		
A SHORTENED STATUTORY PERIOD FOR F THE MAILING DATE OF THIS COMMUNICAT! - Extensions of time may be available under the provisions of 37 C after SIX (6) MONTHS from the mailing date of this communicati - If the period for reply specified above is less than thirty (30) days - If NO period for reply is specified above, the maximum statutory - Failure to reply within the set or extended period for reply will, by - Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b). Status	ION. CFR 1.136(a). In no event, however, mon. s, a reply within the statutory minimum or period will apply and will expire SIX (6) statute, cause the application to become	ay a reply be timely filed of thirty (30) days will be considered timely. MONTHS from the mailing date of this communication. ne ABANDONED (35 U.S.C. & 133).
1) Responsive to communication(s) filed or	n	
2a) ☐ This action is FINAL . 2b) ⊠	This action is non-final.	
Since this application is in condition for a closed in accordance with the practice u Disposition of Claims		
4)⊠ Claim(s) <u>1-20</u> is/are pending in the applic	cation.	
4a) Of the above claim(s) is/are wit	thdrawn from consideration	
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>1-20</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction a	and/or election requirement	
Application Papers	,	
9) The specification is objected to by the Exa	aminer.	
10) The drawing(s) filed on is/are: a) □	accepted or b) objected to	by the Examiner.
Applicant may not request that any objection	n to the drawing(s) be held in a	beyance. See 37 CFR 1.85(a).
11) The proposed drawing correction filed on _	is: a)□ approved b)	disapproved by the Examiner.
If approved, corrected drawings are required	I in reply to this Office action.	
12)☐ The oath or declaration is objected to by the	ne Examiner.	
Priority under 35 U.S.C. §§ 119 and 120		
13) Acknowledgment is made of a claim for fo	oreign priority under 35 U.S	.C. § 119(a)-(d) or (f).
a) ☐ All b) ☐ Some * c) ☐ None of:		
1. Certified copies of the priority docu	ments have been received.	
2. Certified copies of the priority docu	ments have been received	in Application No
 Copies of the certified copies of the application from the Internation See the attached detailed Office action for 	al Bureau (PCT Rule 17.2(a	a)).
14) ☐ Acknowledgment is made of a claim for dor	mestic priority under 35 U.S	S.C. § 119(e) (to a provisional application).
a) The translation of the foreign languag 15) Acknowledgment is made of a claim for do		
Attachment(s)		
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-94 3) Information Disclosure Statement(s) (PTO-1449) Paper N	.8) 5) Notic	riew Summary (PTO-413) Paper No(s) e of Informal Patent Application (PTO-152) :
J.S. Patent and Trademark Office PTO-326 (Rev. 04-01) Off	ice Action Summary	Part of Paper No. 3

DETAILED ACTION

Drawings

1. This application has been filed with informal drawings which are acceptable for examination purposes only. Formal drawings will be required when the application is allowed.

Claim Rejections - 35 USC § 112

- 2. The following is a quotation of the second paragraph of 35 U.S.C. 112:

 The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 3. Claims 1-20 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claims 1 and 11 cite an axle housing surface. However, the specification teaches that in this case the "axle housing provides a protective covering for the differential that couples the drive shaft to the axle". In light of this teaching, it is unclear if the claimed axle housing is the housing for an axle, such as an axle linking a wheel to a differential, or if the axle housing is a covering for the differential. Therefore, the scope of the claim is indefinite. For examination purposes the examiner interpreted this language to mean a "differential housing surface".

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Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 1-3, and 9-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Glaze et al. (U.S.P. 4,754,847) in view of Gale (U.S.P. 1,323,178).

Glaze teaches a differential housing that has a curved surface and has a snorkel, particularly a rear housing portion, fastened to its surface (see U.S.P. 4,754,847; particularly Figures 1 and 5; column 6, lines 32-41).

Glaze does not teach how the differential housing surface and snorkel are fastened together.

Gale teaches a process of welding surfaces together, particularly asymmetrical surfaces with different cross sections, by creating an electric potential between surfaces to be welded when they are brought closely together so that an electric discharge, or sparking contact, is made. This electric discharge creates heat at the surfaces and allows the surfaces to be welded together (see U.S.P. 1,323,178; particularly Figures 2, 3, and 5; page 1, lines 11-25, 44-48; page 2, lines 17-25, 39-42, 58-62; page 3, lines 59-67).

It would have been obvious to one of ordinary skill in the art at the time that the applicant's invention was made to have modified the teachings of Glaze by those of Gale. One would have been motivated to do so in order to provide a means of fastening the differential housing surface and the snorkel together.

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In regards to product claims 11-20, it appears that the instantly claimed product by process is the same as that which is claimed (a differential housing surface joined to a snorkel by flash butt welding or frictional welding). When the examiner has found a substantially similar product as in the applied prior art, the burden of proof is shifted to applicant to establish that their product is patentably distinct and not the examiner to show the same process as making. *In re Brown*, 173 USPQ 685 and *In re Fessmann*, 180 USPQ 324.

6. Claims 4 and 5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Glaze et al. (U.S.P. 4,754,847) in view of Gale (U.S.P. 1,323,178) as applied to claims 1-3, and 9-20 above, and further in view of Cox (U.S.P. 2,911,516).

The former references teach the process as described above in section 5.

However, these references do not teach that the surfaces are moved apart, moved back in proximity to one another, applied together, and then repeated until the surfaces are welded together.

Cox teaches a process of flash butt welding surfaces together in which the surfaces to be welded have an electrical potential between them and the surfaces are brought together. The surfaces are then spread apart. Cox teaches that this process is repeated until the surfaces are uniformly heated to a welding temperature and then the surfaces are forced together to complete the weld (see U.S.P. 2,911,516; particularly column 1, lines 27-37).

It would have been obvious to one of ordinary skill in the art at the time that the applicant's invention was made to have modified the process described above by the

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teachings of Cox. One would have been motivated to do so in order to have provided a method of uniformly heating the surfaces to the welding temperature before fastening them together.

7. Claims 1, 6 and 8-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Glaze et al. (U.S.P. 4,754,847) in view of Gale (U.S.P. 1,323,178).

Glaze teaches a differential housing that has a curved surface and has a snorkel, particularly a rear housing portion, fastened to its surface (see U.S.P. 4,754,847; particularly Figures 1 and 5; column 6, lines 32-41).

Glaze does not teach how the differential housing surface and snorkel are fastened together.

Larsen teaches a process of friction welding surfaces together in which one surface is rotated relative to another surface. Larsen teaches that this process allows for rotational friction welding in which the rotated part can be precisely oriented by its rotational position to the fixed surface. Larsen rotates parts that are oblong and asymmetrical about a rotational axis (see U.S.P. 4,552,609; particularly Figure 10; column 1, lines 5-35; column 2, lines 10-18; column 5, lines 6-13).

It would have been obvious to one of ordinary skill in the art at the time that the applicant's invention was made to have modified the teachings of Glaze by those of Larsen. One would have been motivated to do so in order to provide a means of fastening the differential housing surface and the snorkel together.

In regards to product claims 11-20, it appears that the instantly claimed product by process is the same as that which is claimed (a differential housing surface joined to a

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snorkel by flash butt welding or frictional welding). When the examiner has found a substantially similar product as in the applied prior art, the burden of proof is shifted to applicant to establish that their product is patentably distinct and not the examiner to show the same process as making. *In re Brown*, 173 USPQ 685 and *In re Fessmann*, 180 USPQ 324.

8. Claims 1, 6, 7, and 9-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Glaze et al. (U.S.P. 4,754,847) in view of Brownell et al. (U.S.P. 6,095,402), Walker et al. (U.S.P. 6,106,233), or Mahoney et al. (U.S.P. 6,237,834).

Glaze teaches a differential housing that has a curved surface and has a snorkel, particularly a rear housing portion, fastened to its surface (see U.S.P. 4,754,847; particularly Figures 1 and 5; column 6, lines 32-41).

Glaze does not teach how the differential housing surface and snorkel are fastened together.

Brownell et al., Walker et al., and Mahoney et al. all teach methods of fastening surfaces together by linear friction welding. In each of these references the surfaces have different shapes and different cross sections where they are joined (see U.S.P. 6,095,402; particularly Figure 6; column 2, lines 7-12; column 6, lines 15-18; see U.S.P. 6,106,233; particularly Figure 3; column 3, lines 1-17; see U.S.P. 6,237,834; particularly Figure 2; column 1, lines 9-11).

It would have been obvious to one of ordinary skill in the art at the time that the applicant's invention was made to have modified the teachings of Glaze by those of Brownell et al., Walker et al., or Mahoney et al. One would have been motivated to do so

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in order to provide a means of fastening the differential housing surface and the snorkel together.

In regards to product claims 11-20, it appears that the instantly claimed product by process is the same as that which is claimed (a differential housing surface joined to a snorkel by flash butt welding or frictional welding). When the examiner has found a substantially similar product as in the applied prior art, the burden of proof is shifted to applicant to establish that their product is patentably distinct and not the examiner to show the same process as making. *In re Brown*, 173 USPQ 685 and *In re Fessmann*, 180 USPQ 324.

Conclusion

9. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Kuchuk-Yatsenko et al. (U.S.P. 4,733,044), Tonelli (U.S.P. 3,251,127), and Reed (U.S.P. 1,828,340) are cited of interest for illustrating the state of the art in flash welding and friction welding processes.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kevin L McHenry whose telephone number is (703) 305-9626. The examiner can normally be reached on M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thomas G Dunn can be reached on (703) 308-3318. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 305-6078 for regular communications and (703) 305-6078 for After Final communications.

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Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

June 26, 2002

Line Moberry

M. ALEXANDRA ELVE PRIMARY EXAMINED